

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

Oleo International (A trading division of T.A. Savery & Co Ltd)
Grovelands Estate, Longford Road
Exhall, Coventry, CV7 9NE / United Kingdom

has been verified and recognized
as welding workshop based on the requirements of the standard

DIN EN ISO 3834-2

Comprehensive quality requirements

Certificate-No.: 07/204/1326/HS/3000/23

The range of validity and details of the inspection can be seen
on the back page and in our report

No.: 8121317922

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

March 2026

Hamburg, 2023-03-28

To verify the validity of the digital signature of the TÜV NORD Systems
employee, the installation of the TÜV NORD GROUP root certificate is
required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

TUVNORD Digitally signed
by Hoffmann Dirk

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: Oleo International (A trading division of T.A. Savery & Co Ltd)
Cert.-no.: 07/204/1326/HS/3000/23
Date of issue: 2023-03-28

1 Product(s) of the manufacturer
in the following depending on possibly further required certifications:
Welded components, fabrication of hydraulic capsules for buffers of railway vehicles
according to EN 15085

2 Product standards and other standards (see DIN EN ISO 3834-5)
DIN EN 15085
DIN EN ISO 9606-1
DIN EN ISO 5817
DIN EN ISO 15613, DIN EN ISO 15614-1

3 Material groups (acc. to CEN ISO/TR 15608)
1.1, 1.2, 1.3, 3.1, 3.2, 5.1, 11.1, 11.2

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized and fully-mechanized	1.1, 1.2, 1.3, 3.1, 3.2, 5.1, 11.1, 11.2
141 TIG Tungsten inert gas welding, manual	1.1, 1.2, 1.3, 3.1, 5.1

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
██████████	IWE	Responsible welding coordinator C
██████████	EWE	Deputy welding coordinator C

* The level of knowledge complies with ISO 14731 B, S or C